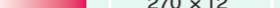

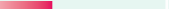
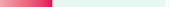


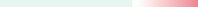
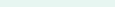


Line Up

Seven types of Prescale are supplied according to pressure level. Select appropriate Prescale.

Product (Code)	Pressure range [MPa] 1MPa≒10.2kgf/cm <sup>2</sup>								Product size W(mm)×L(m)	Type	
	0.05	0.2	0.5	0.6	2.5	10	50	130			300
		29	73	87	363	1,450	7,250	18,850			43,500
	Pressure range [psi] 1psi≒6895pa										
Super high pressure (HHS)									270 × 12	Mono-sheet type	
High pressure (HS)									270 × 12	Mono-sheet type	
Medium pressure (MS)									270 × 12	Mono-sheet type	
Medium pressure (MW)									270 × 12	Two-sheet type	
Low pressure (LW)									270 × 12	Two-sheet type	
Super low pressure (LLW)									270 × 6	Two-sheet type	
Ultra super low pressure (LLLW)									270 × 5	Two-sheet type	
Extreme low pressure (4LW)									310 × 3	Two-sheet type	

Notes: W in the product codes indicates two-sheet type, S indicates mono-sheet type

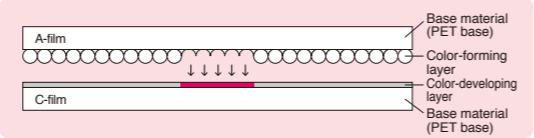
Technology

Two-sheet type extreme low pressure, ultra super low pressure, super low pressure, low pressure, medium pressure (5 types)

Composed of two kinds of films: A-film and C-film

- A-film: Base material (PET base) coated with a color-forming material (microcapsules)
- C-film: Base material (PET base) coated with a color-developing material

The coated sides of each film (color-forming and color-developing) must face each other. These are the sides with the matt finish. When pressure is applied, the microcapsules are broken and the color-forming material transfers to the color-developing material and reacts, thereby generating a red color.

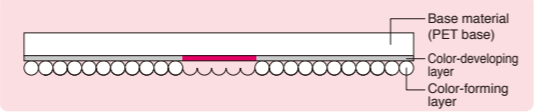


Mono-sheet type medium pressure, high pressure, super high pressure (3 types)

Measurement is possible with a single sheet of film.

- A color-developing material and color-forming material (microcapsules) are coated, one above the other, on a single base material (PET base).

When pressure is applied, the microcapsules are broken and the color-developing material absorbs the color-forming material and reacts, thereby generating a red color.



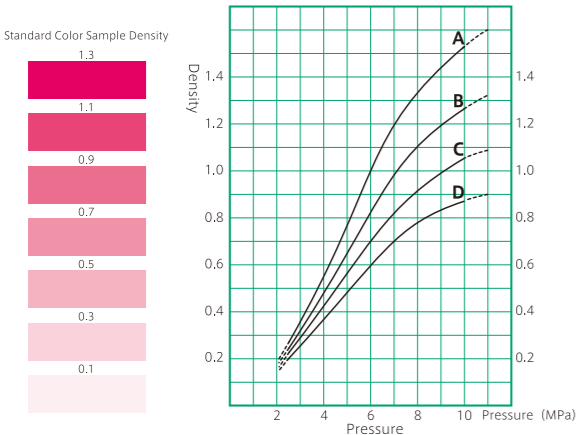
Specification and Operational Environment

Prescale(Two-sheet type/Mono-sheet type)			
Accuracy	±10% or less(when measured with densitometer at 23℃/73.4°F, 65% RH)		
Recommended temperature	20℃~35℃(68°F ~95°F)	Recommended humidity	35%RH~80%RH
Thickness	Mono-sheet : ca.110μ Two-sheet : A-film : ca.90μm, C-film : ca.90μm *Each type of products has different thickness.		

Pressure Chart (Low Pressure < LW > case)

- Continuous pressure

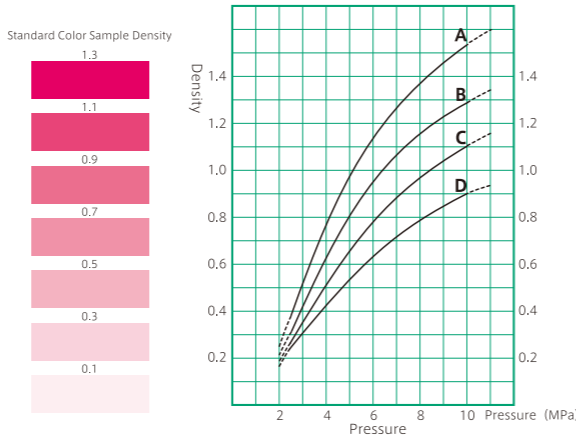
Measurement pressure range: Low pressure (2.5~10MPa)  
Pressure application condition: Time to reach the pressure 2min.  
Time of retention at the pressure 2min.



As the pressure indicated by the broken line may exceed the permissible error range, please use the data for reference purpose only.

- Momentary pressure

Measurement pressure range: Low pressure (2.5~10MPa)  
Pressure application condition: Time to reach the pressure 5sec.  
Time of retention at the pressure 5sec.



As the pressure indicated by the broken line may exceed the permissible error range, please use the data for reference purpose only.

\* :Taking the temperature and humidity condition into consideration, select a curve among A, B and C.

\*Specifications and performance capabilities are subject to change without notice.

FUJIFILM  
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distributor in the U.S.A., Canada,  
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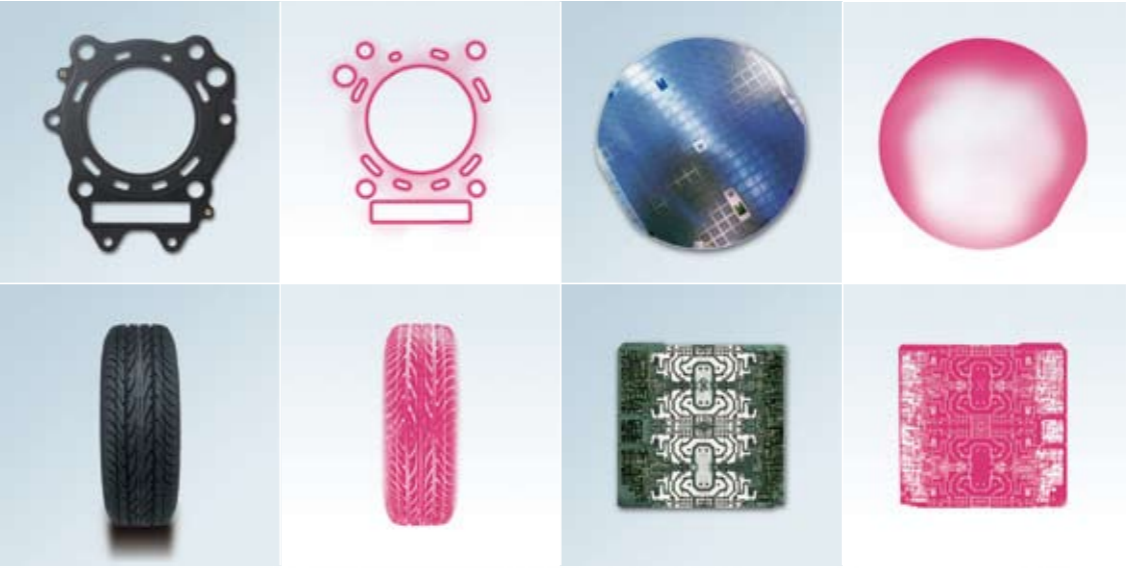
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PRESCALE

Pressure Measurement Film  
PRESCALE

PRODUCTS GUIDE

The only film in the world for measuring pressure and pressure distribution



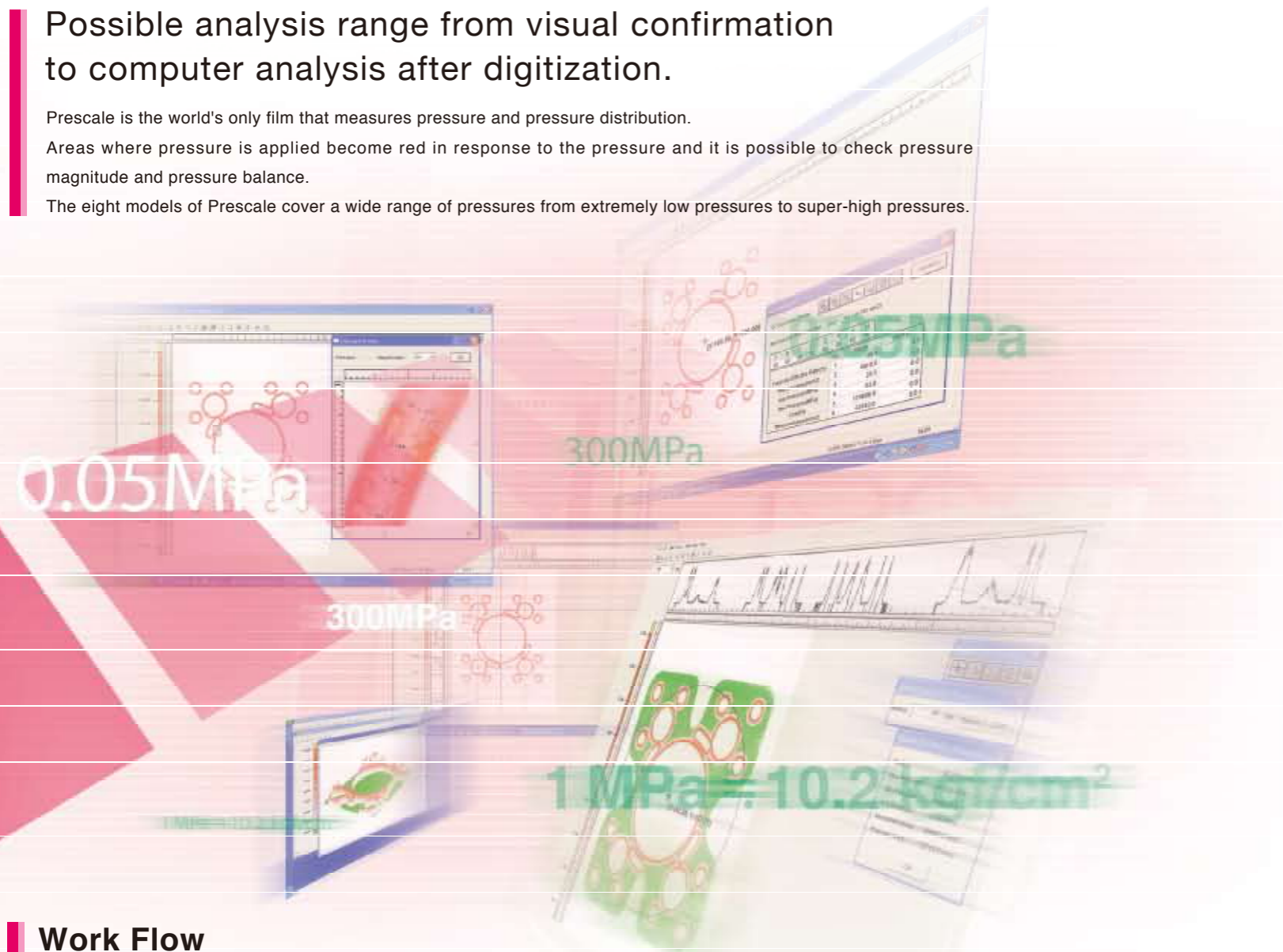
An Introduction to a Wide Range  
of Applications and  
Measurement Techniques



# Simply insert and measure pressure distribution by color density.

Possible analysis range from visual confirmation to computer analysis after digitization.

Prescale is the world's only film that measures pressure and pressure distribution.  
Areas where pressure is applied become red in response to the pressure and it is possible to check pressure magnitude and pressure balance.  
The eight models of Prescale cover a wide range of pressures from extremely low pressures to super-high pressures.



Enables anyone to measure pressure easily.  
Just insert between two surfaces.

### EASY VISUAL CHECK

- Measure pressure by color density
- Not just force at a single location, it measures the distribution of it

### EASY OPERATION

- No Power source required
- Cut and fit any dimensions

### EASY DIGITIZATION

Digitizing by scanner convert pressure density into quantifiable values

### Higher quality

Compared to estimating pressure from the results of trial or actual production runs, measuring pressure with Prescale enables accurate mechanical setting and adjustment.

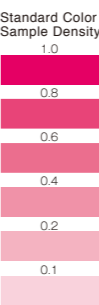
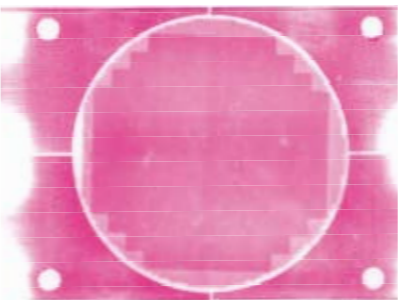
### Higher productivity

Since mechanical device setting and adjustment, as well as switching between production items, can be performed based on measurement results; these take less time and have fewer defects.

### Troubleshooting

Even if a defect occurs, mechanical and device states can be checked by measuring pressure and pressure distribution; using Prescale to quickly investigate the cause of the problem.

## Visualization of surface pressure by color change

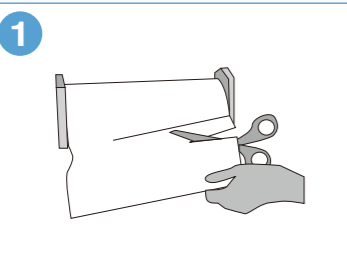


**Pressure is detected by color density; unevenness and bias in surface pressure distribution can be checked.**

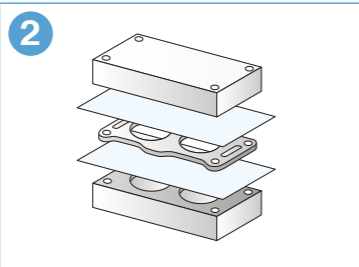
Areas of the film where pressure is applied become red and the color density varies according to the intensity of the applied pressure. The density of red allows visual evaluation of the strength of the pressure. Also, scanning allows a quantifiable pressure map analysis to be performed.

## Work Flow

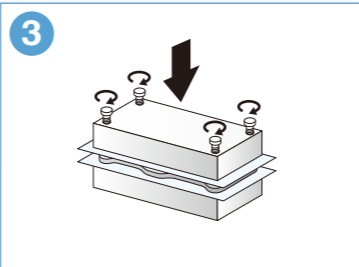
### Measurement method



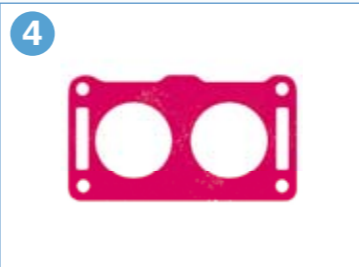
Cut Prescale to desired dimensions.



Insert Prescale between the pressure surfaces to be measured.

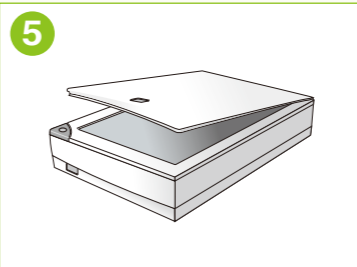


Apply normal operating pressure.



Remove Pressure and Prescale and you can now see and check the pressure and it's distribution.

### Digitizing



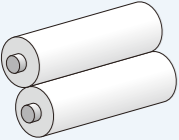
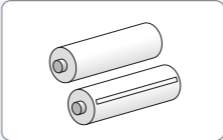
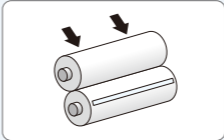
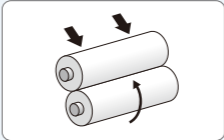
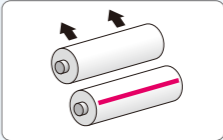


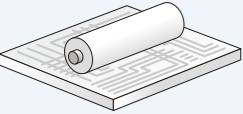
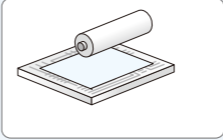
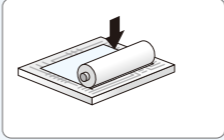
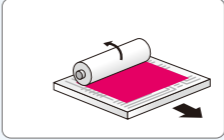
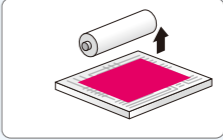
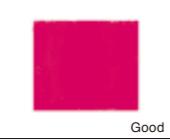
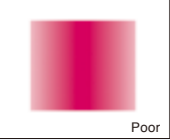
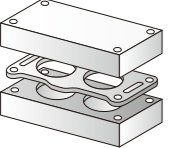
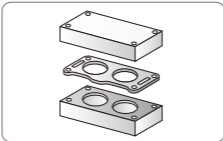
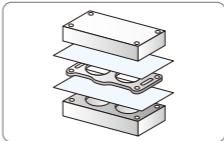
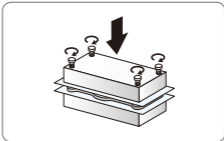
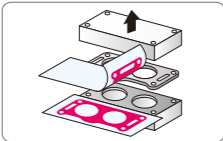
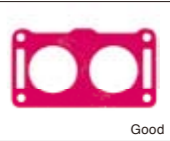
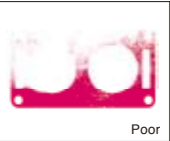
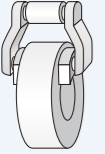
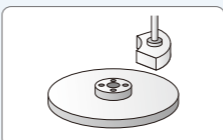
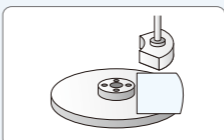
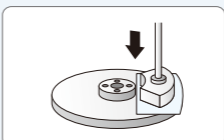
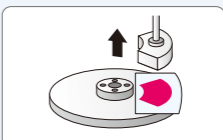


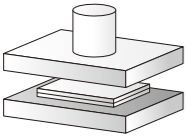
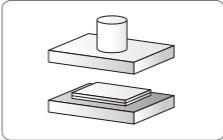
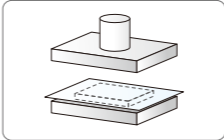
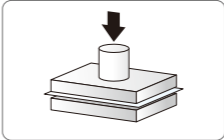
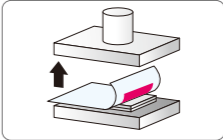


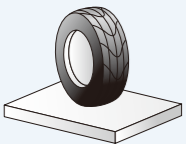
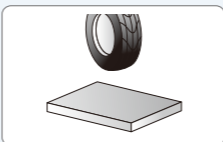
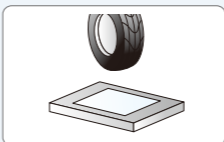
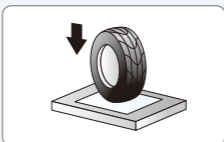
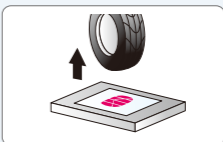


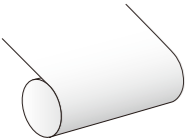
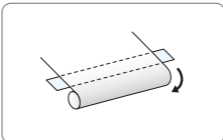
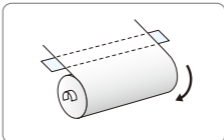
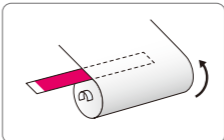
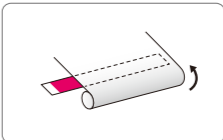

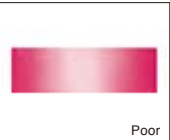
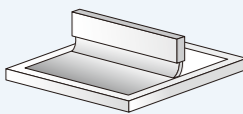
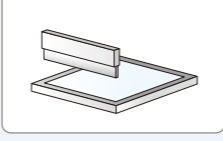
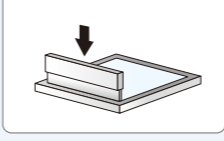
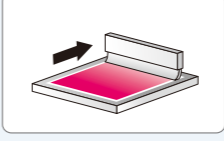
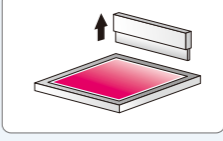


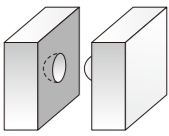
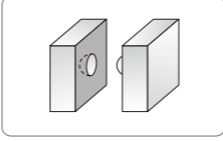
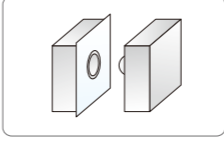
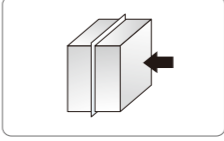
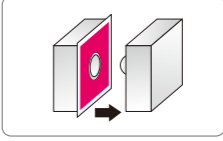


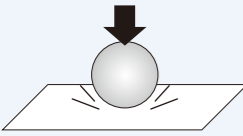
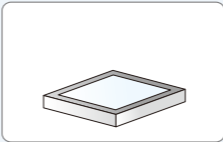
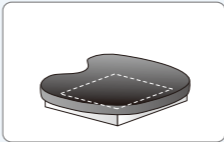
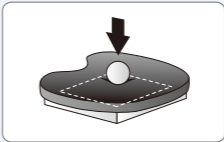
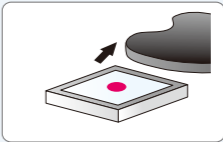

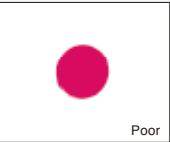
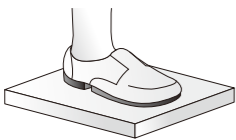
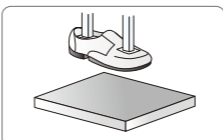
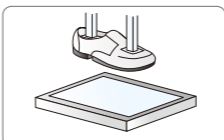
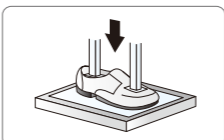
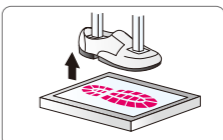


Use a scanner (recommended model) to read the colorized Prescale sheet.



Use FPD-8010E software for analysis.

# Wide Renge of Applications and measurement techniques

**4LW**Extreme low pressure  
0.05~0.2Mpa**MW**Medium pressure  
10~50Mpa**LLW**Ultra super low pressure  
0.2~0.6Mpa**MS**Medium pressure  
10~50Mpa**LLW**Super low pressure  
0.5~2.5Mpa**HS**High pressure  
50~130Mpa**LW**Low pressure  
2.5~10Mpa**HHS**Super high pressure  
130~300Mpa

Examples of measurement types	Examples of use	Recommended types*	Measurement methods	Measurement results
 <b>Nip pressure</b>	<ul style="list-style-type: none"><li>● Nip rolls and calendar rolls, e.g., paper machines, coating machines</li><li>● Nip rolls for immobilization of copiers</li><li>● Pressure between embossing rolls</li><li>● Pressure between lamination rolls</li><li>● Bonding pressure of polarizing plates</li><li>● Bonding pressure of BG tapes</li><li>● Nip pressure of high-performance films</li><li>● Conveyor nip roll pressure</li></ul>	<div>4LW LLLW LLW LW</div> <div>MW MS</div>	   	 Good  Poor
 <b>Roll/plate contact pressure</b>			   	 Good  Poor
 <b>Tightening pressure of fastened parts</b>	<ul style="list-style-type: none"><li>● Pressure of fastened surfaces, e.g., engines, gearboxes, turbines, valves, pumps, hydraulic cylinders, and compressors</li><li>● Checking sealing performance of gaskets, seals, and O-rings</li></ul>	<div>LW MW MS HS</div> <div>HHS</div>	   	 Good  Poor
 <b>Contact pressure</b>	<ul style="list-style-type: none"><li>● Contact pressure of brakes, clutch plates, and pistons</li><li>● Contact pressure of spot-welding machines</li><li>● Contact pressure of IC heat sinks</li></ul>	<div>4LW LLLW LLW LW</div> <div>MW MS HS</div>	   	 Good  Poor
 <b>Compression pressure</b>	<ul style="list-style-type: none"><li>● Planar press pressure for plywood and laminates</li><li>● Bonding pressure for LCD panels</li><li>● Wafer bonding pressure</li><li>● Bonding pressure of fuel cell stacks</li><li>● Bonding pressure of laminated print substrates</li><li>● ACF bonding pressure</li><li>● Bonding pressure for laminated ceramic capacitors</li></ul>	<div>4LW LLLW LLW LW</div>	   	 Good  Poor
 <b>Support pressure</b>	<ul style="list-style-type: none"><li>● Support pressure for tires and caterpillar tracks</li><li>● Support pressure for machines, bridge beams, and tanks</li></ul>	<div>4LW LLLW LLW LW</div> <div>MW MS HS HHS</div>	   	 Good  Poor
 <b>Winding pressure</b>	<ul style="list-style-type: none"><li>● Winding pressure for high-performance films and papers</li><li>● Winding pressure of coils</li></ul>	<div>4LW LLLW LLW LW</div> <div>MW MS HS</div>	   	 Good  Poor
 <b>Squeegee pressure</b>	<ul style="list-style-type: none"><li>● Squeegee pressure for screen-printing (print substrates, etc.)</li></ul>	<div>4LW LLLW LLW</div>	   	 Good  Poor
 <b>Contact conditions</b>	<ul style="list-style-type: none"><li>● Contact condition of press dies</li><li>● Balance checking of press machines</li><li>● Contact condition of press machines for adhesion</li><li>● Blanket cylinder pressure of printing machines</li><li>● Contact condition of disks for surface polishing (CMP)</li><li>● Contact condition of heat seal bars</li><li>● Silicon wafer polishing pressure</li><li>● Semiconductor chip mounting pressure</li></ul>	<div>4LW LLLW LLW LW</div> <div>MS HS</div>	   	 Good  Poor
 <b>Impact pressure</b>	<ul style="list-style-type: none"><li>● Functional testing of equipment for baseball, golf, etc.</li><li>● Package drop testing</li><li>● Impact pressure of water jets</li><li>● Pressure on freight during transportation</li><li>● Impact pressure on bumpers and airbags</li></ul>	<div>LLW LLW LW MS</div> <div>HS HHS</div>	   	 Good  Poor
 <b>Medical</b>	<ul style="list-style-type: none"><li>● Pressure on soles of human feet and on soles of shoes</li><li>● Cavitation pressure</li><li>● Orthopedics</li><li>● Bone plate pressure, bone joint pressure, tooth alignment and pressure, mastication analysis, biomedical, and ergonomics</li></ul>	<div>4LW LLLW LLW LW</div>	   	 Good  Poor

\* Refer to details of Prescale types on the back for measurable pressure range

Fuji Digital Analysis System  
for Prescale

FPD-8010E



Colorized Prescale is digitized using a scanner  
and converted into numerical data by software.  
Various pressure analyses can be conducted.

The FPD-8010E converts Prescale pressure values into numerical data and is a pressure mapping analysis system that allows various methods of analysis. In order to make Prescale data even more useful, we will meet your requirements for converting to numerical data, saving data and performing data analysis.



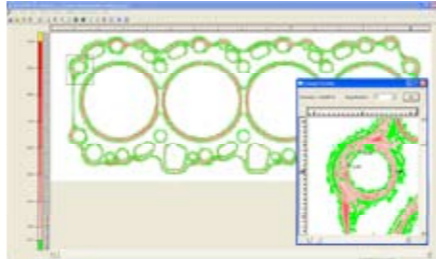
Functions

Overall  
Measurement



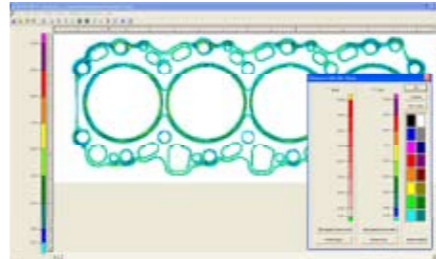
Various data such as average pressure and maximum pressure are displayed.

Partial  
Enlargement



The specified field is enlarged. (x4,x8,x16)  
Pin point pressure values can be displayed on the image.

Changing the  
pressure Bar  
Setting



The colored pressure bar and the pressure bar boundary can be changed.

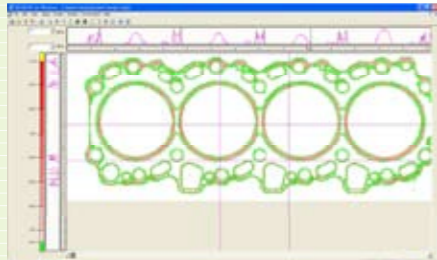
Text Data  
Output

Pressure data is exported to a text file.

Total Weight  
Distribution

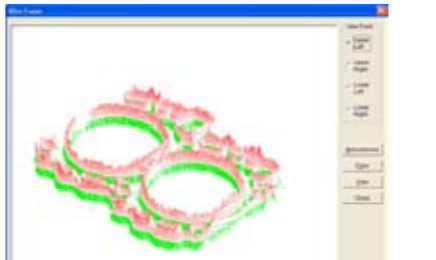
The upper and left segments of the total pressure are displayed on a bar graph.

Pressure  
Cross Section



Pressure distribution on a line passing through a specified point is shown on a line graph.

Wire Frame



Pressure is displayed in 3-D format.

Pressure  
Distribution  
Animation



Step-by-step pressure values are displayed in an animated format.

Histogram  
Analysis

Pressure on the circumference is displayed as a histogram.

Printing and  
Saving

The displayed screen and data can be printed. After stored data is re-loaded and displayed, you can store it.

Specifications

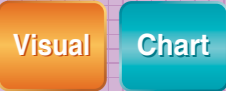
Product Name	FUJIFILM PRESSURE DISTRIBUTION MAPPING SYSTEM for PRESCALE
Model	FPD-8010E
Main Functions	Prescale image input function Pressure distribution display function/ Pressure data output function 3D display function / polar coordinate display function
Scan Sizes	Single Read : 297mm x 210mm (11.7 in x 41.3 in) Maximum : 891mm x 1050mm (35.1 in x 41.3 in)
Resolution	0.125 (200dpi), 0.25 (100dpi), 0.5, 1, 2mm sq.
Dedicated Cover Weight	570g
Dedicated Cover Dimensions	70 (H) x 290 (W) x 364 (D) mm

Packed Items	Dedicated software, dedicated cover, calibration sheet, installation manual, software license.
Scanner	Please ask your dealer for information on recommended scanner types.

Recommended Software Environment

OS	Window® 2000 Professional SP4 and more Window® XP Home Edition Windows XP / Professional SP2 and more Windows Vista™ Business Windows Vista™ Home Premium
CPU	Pentium® III 1GHz or Higher
Memory	512MB or more
Display	XGA or better, 65,000 colors or more

Visual Evaluation (Reference Chart)



Using Prescale with the reference charts allows visual evaluation. Using the reference charts provided for each product type makes it possible to measure pressure values by viewing the Prescale color density.



Visual evaluation of density from standard color samples.

